

# Process for making multilayer coatings using a radically or cationically polymerisable clear coat.

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## Abstract

A process for making a multilayer coating by applying a clear coat varnish exclusively comprising coating compositions which can be cured by means of free-radical and/or cationic polymerisation to a dried or crosslinked, colour-providing and/or effect-providing base coat, under illumination with light having a wavelength of greater than 550 nm or in the absence of light, and subsequently initiating or carrying out the curing of the clear coat by means of high-energy radiation. The process is particularly suitable for making multilayer coatings in the automotive sector.

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